

HAKA 80/50ST

Technical data

Technical data	operation when directly connected to chimney	operation when connected accumulation mass	
Energy label			
Operating data			
Nominal heat power	7 kW	----	----
Efficiency	> 80 %	----	----
Consumption of wood	2,2 kg/h	3,5 kg	3,1 kg
Total heat output of the burning chamber	----	14 kW	12 kW
Average heat output / heat accumulation time ⁵	----	1,4 kW / 8 h	1,2 kW / 8 h
Mass flow of flue gas	8 g/s	12 g/s	11 g/s
Required chimney pressure	12 Pa	12 Pa	15 Pa
Required amount of combustion air	20 m³/h	30 m³/h	30 m³/h
Average flue gas temperature			
on the output	262 °C	364 °C	352 °C
behind 2,5 m of ceramic accumulation system KMS 240 ¹	----	214 °C	----
behind S-accumulation rings (5x S-acc. ring Ø345mm)	----	----	252 °C
Heat distribution			
fireplace insert	53-63 %	36 %	31 %
door glass (single / double)	47 / 37 %	47 / 37 %	47 / 37 %
additional accumulation mass	----	17-27 %	22-32 %
Information for ventilated builds			
Minimal grill area supply / outgoing	700 cm²	700 cm²	700 cm²
Minimum distance from insulated areas / floor	50 / 0 mm	50 / 0 mm	
Reference insulation ² ceiling / back wall / side wall / floor	120 / 0 / 70 / 0 mm	120 / 0 / 70 / 0 mm	
Calciumsilicate insulation ³ ceiling / back wall / side wall / floor	80 / 0 / 50 / 0 mm	80 / 0 / 50 / 0 mm	
Information for non-ventilated builds (closed grills)			
Minimum radiant area ⁴	suitable	3 m²	
Minimum distance from insulated areas / floor	50 / 20 mm	50 / 20 mm	
Reference insulation ² ceiling / back wall / side wall / floor	160 / 0 / 90 / 20 mm	160 / 0 / 90 / 20 mm	
Calciumsilicate insulation ³ ceiling / back wall / side wall / floor	120 / 0 / 70 / 20 mm	120 / 0 / 70 / 20 mm	
General technical information			
Total weight / lining weight	circa 255 / 65 kg	circa 255 / 65 kg	
Burning chamber dimensions (width x depth)	730 x 280 mm		
Combustion air connection	Ø 125 mm		
Use in non-ventilated accumulation builds according to craft rules	suitable		
Tested according to	EN 16510		
Meets values	1. BImSchV (Stufe2), 15a BVG		

¹ Listed value from testing. For accurate results is evaluation of each system in the Ortner / KOV program necessary

² Mineral wool according to AGI-Q 132

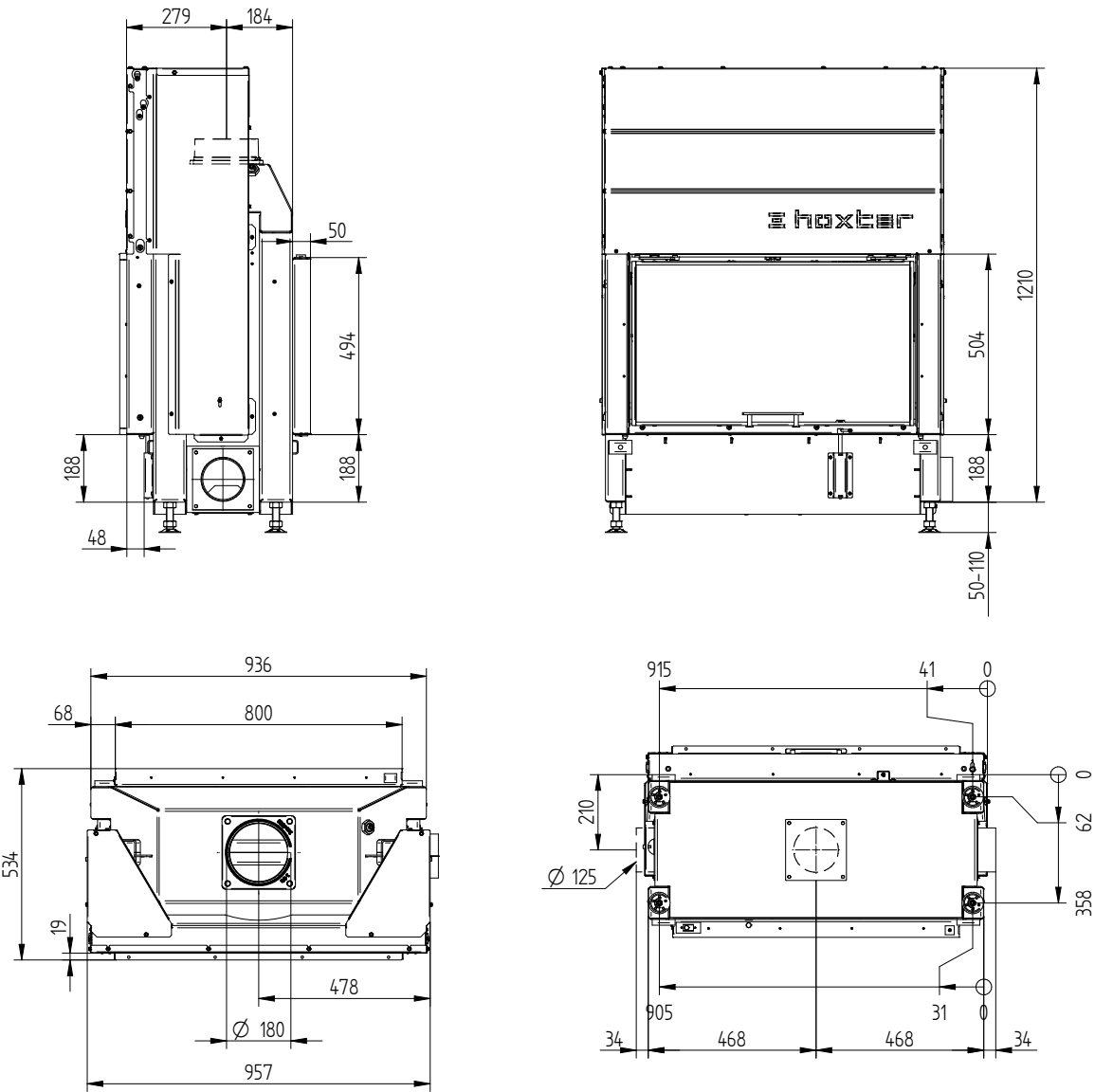
³ Example SkamoEnclosure Board 225 kg/m³

⁴ Depends on accumulation period and material characteristics. Listed values calculated with average specific heat output = approx. 500 W/m²

⁵ Storage operation, one wood charge for storage duration, with closed construction and efficiency > 80%

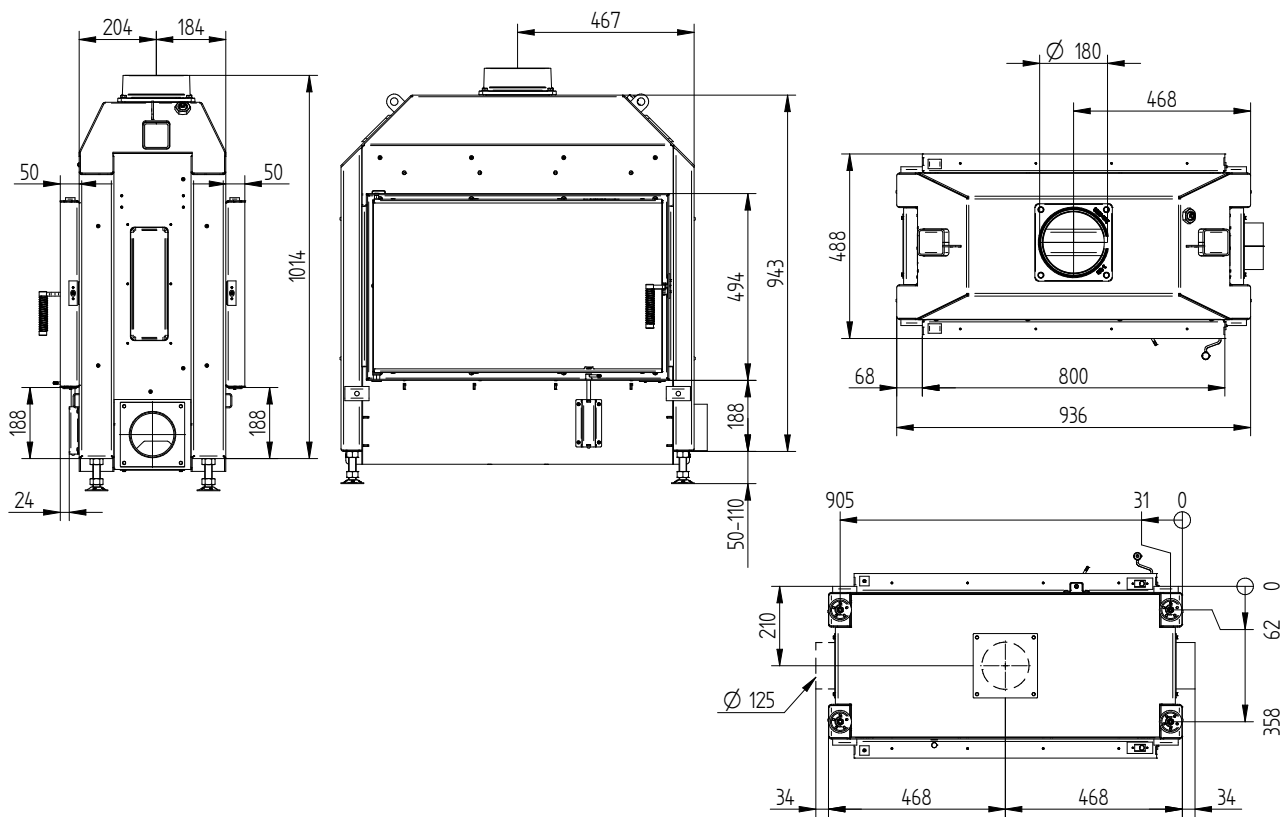
HAKA 80/50ST

HAKA 80/50S tunnel liftdoor / air inlet / feet

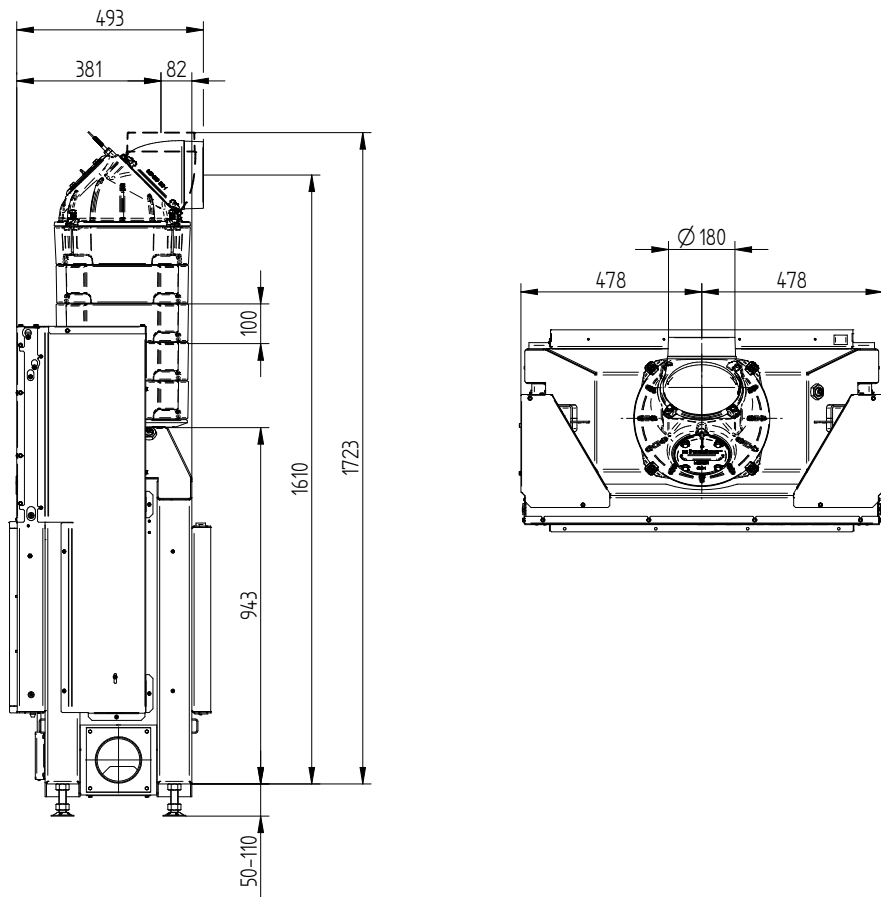


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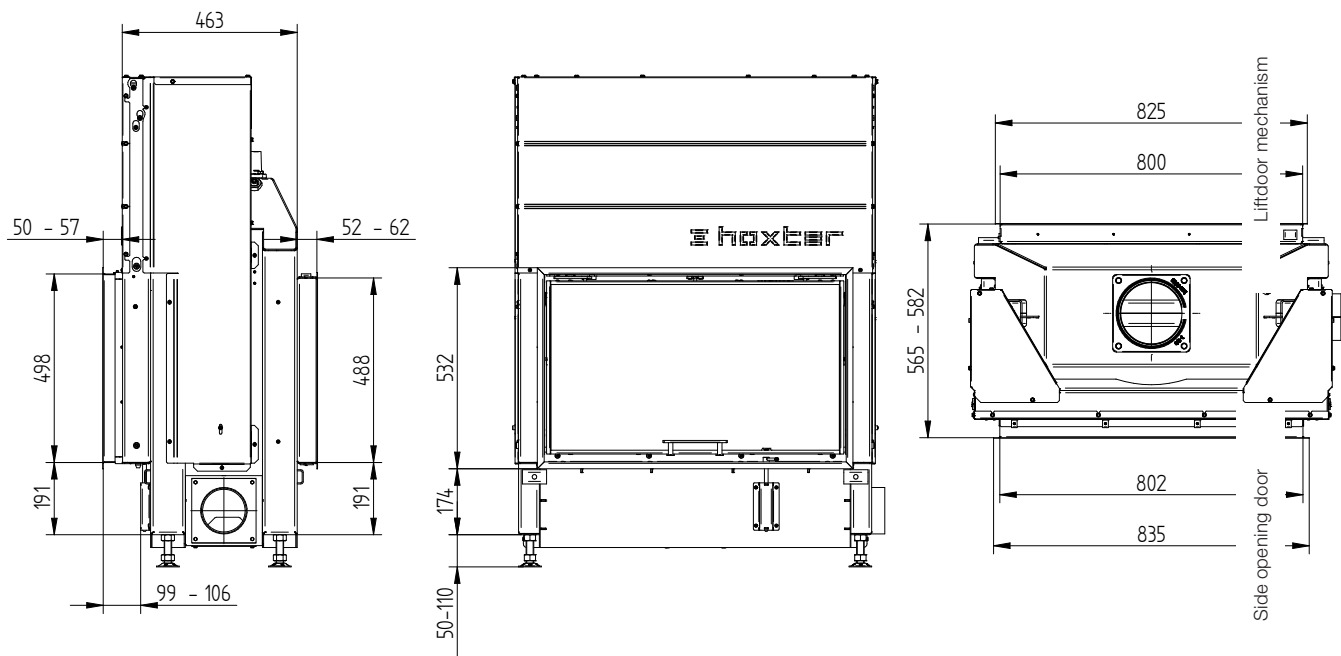


HAKA 80/50S tunnel liftdoor S-accumulation set

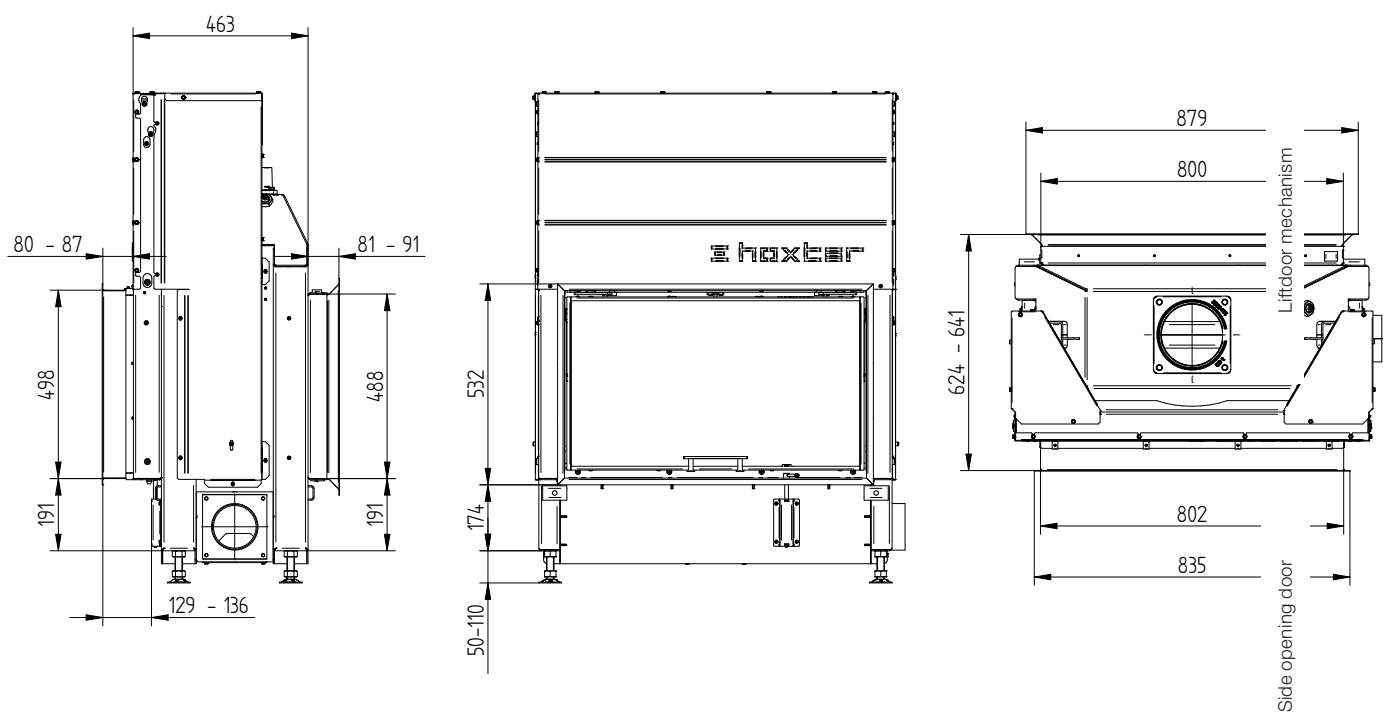


HAKA 80/50ST

Cover frame 80/50 4sides 50 mm 1 x 90°

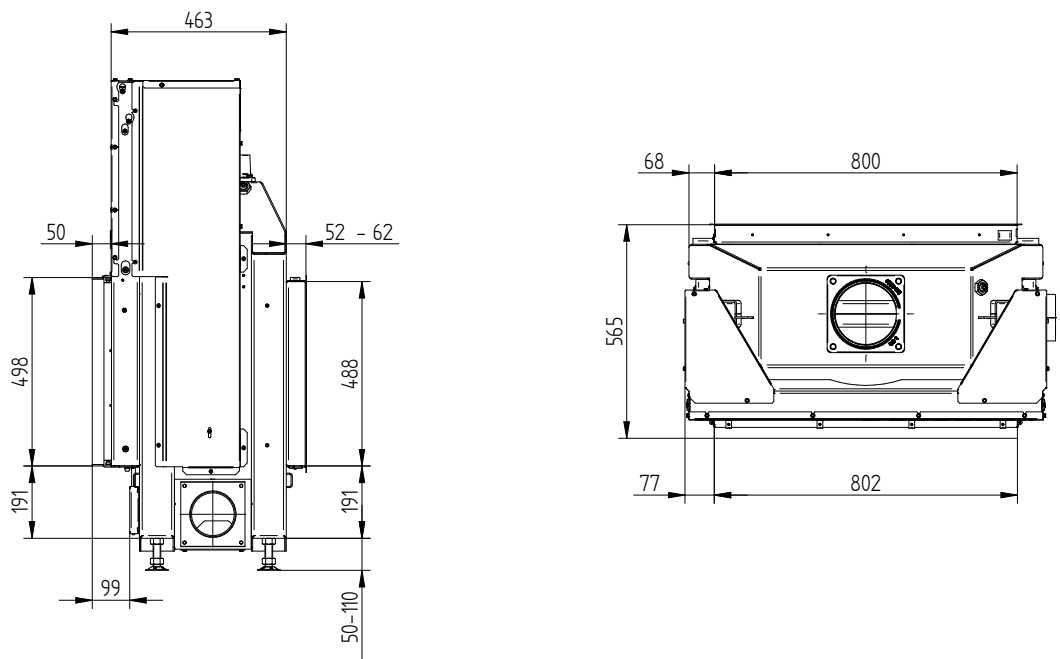


Cover frame 80/50 4sides 80 mm 1 x 90°

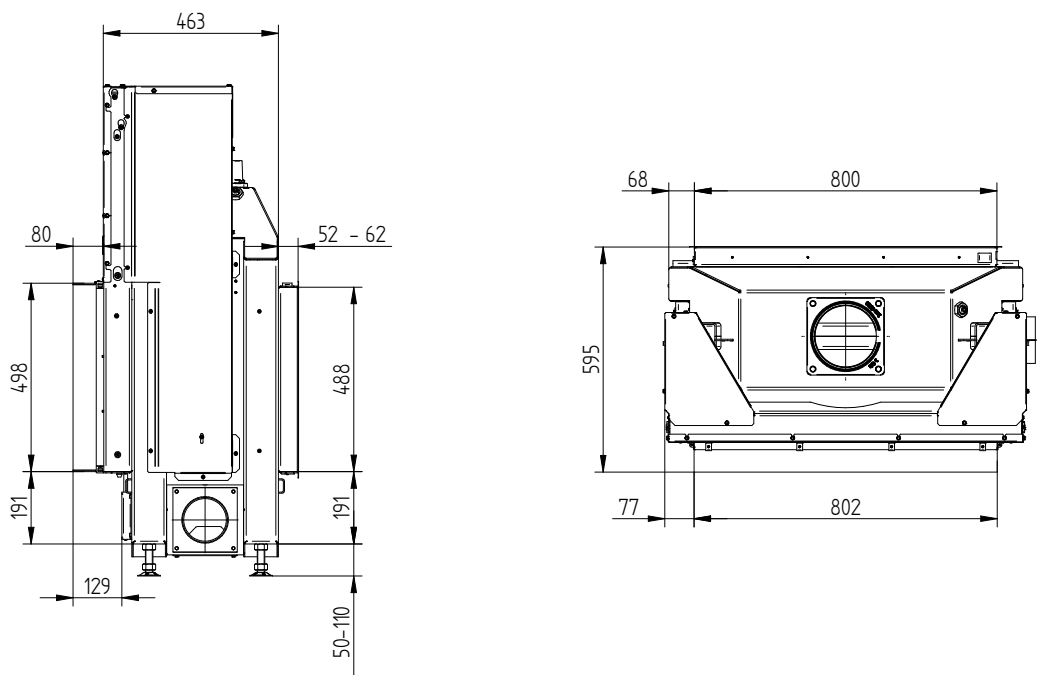


HAKA 80/50ST

Build-on frame 80/50h liftdoor 4sides 50 mm

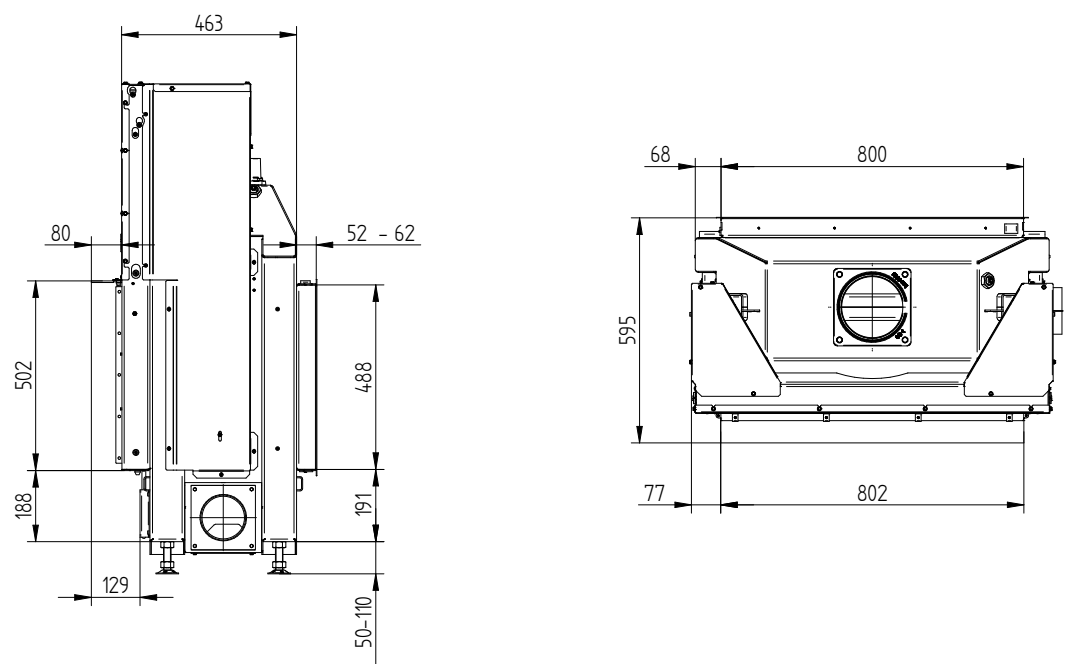


Build-on frame 80/50h liftdoor 4sides 80 mm



HAKA 80/50ST

Build-on frame 80/50h liftdoor 3sides 80 mm



Door frame 80 mm strength 5 mm (not compatible with the cover frame)

